

【*】[®] 慈溪市东威电子有限公司

CIXI CITY DONGWEI ELECTRONICS CO., LTD

SPECIFICATION

客 户

CUSTOMER: _____

品 名

TITLE:

拨码开关 (DIP SWITCH)

型 号

PART ON.:

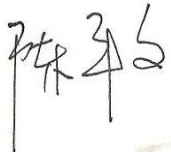



HAM-03LWA-R

客 户 型 号

CUSTOMER PART NO. : _____

日 期

DATE: _____

制 样 DESIGNED BY	审 核 CHECKED BY	批 准 APPROVED BY	送样印 SENDING PRINT
			
客 户 确 认 CUSTOMER APPROVAL		承 认 印 APPD PRINT	

地址：浙江省慈溪市逍林青春路245号

Add: No#245 qingchun road, xiaolin, cixi, zhejiang

电话(Tel): +86-574-63501386 63501528

传真(Fax): +86-574-63500156

邮编(P. C.): 315321

[Http://www.tonver.com](http://www.tonver.com)

E-mail: tonver@tonver.com



慈溪市东威电子有限公司

CIXI CITY DONGWEI ELECTRONICS CO.,LTD

制品规格 SPECIFICATIONS OF PRODUCTS

文件编号 DOCUMENT NO.	DW-SP-011-03	发行日期 ISSUED DATE	2012-4-17	版本: 2.0 VERSION	页次: 2/4 PAGE
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1. 材料 MATERIALS

	上盖: 工程塑料, 黑色	COVER: Engineering Plastics, Black
	底座: 工程塑料, 黑色	BASE: Engineering Plastics, Black
	按键: 工程塑料, 白色或橙色	KEY: Engineering Plastics, White or orange
	端子: 铜合金, 镀金或者镀锡	TERMINAL: Alloy Copper, Plating Gold or Tin

2. 产品命名 PRODUCT NAMING

HA	X	—	X	X	X	X	X	X	

R为环保型, 0为普通型 R:rohs 0:common
直插式引脚尖端的行距 Row space of Dip item:
A:8.20mm B:7.62mm C:内弯 A:8.20mm B:7.62mm C:J lead
按键的颜色: Color of key:
W白色 0橙色 H混合色 W:white 0:orange H:mixed color
按键形式:H高按键 L低按键 Form of the key:H:high key L:low key
产品位数 Position of Product
引脚形式:M直插式 D贴片式 Type:M:Dip D:SMT
HA系列 HA Series

3. 产品位数代号 NUMBER OF POSITIONS

01	02	03	04	05	06	07	08	09	10	12
一位	二位	三位	四位	五位	六位	七位	八位	九位	十位	十二位
one	two	three	four	five	six	seven	eight	nine	ten	twelve

4. 电气性能 ELECTRICAL CHARACTERISTICS

项目 ITEM			性能 PERFORMANCE
4.1	接触电阻(初始值)	CONTACT RESISTANCE (INITIAL):	≤50mΩ
4.2	接触电阻(测试后)	(AFTER LIFE TEST):	≤100mΩ
4.3	开关容量(开关常切换)	CONTACT RATING (CONTACT RATING):	25mA 24VDC
4.4	开关容量(开关不常切换)	CONTACT RATING (NON-CONTACT RATING):	100mA
4.5	绝缘电阻	INSULATION RESISTANCE:	≥100MΩ. Min. at 500VDC
4.6	耐压强度	DIELECTRIC STRENGTH:	500VAC Min. for 60 seconds. 1mA
4.7	极际电容	CAPACITANCE BETWEEN ADJACENT SWITCHES:	≤5PF


5. 机械特性 MECHANICAL

项目 ITEM			性能 PERFORMANCE
5.1	操作力	OPERATION FORCE:	≤8N
5.2	机械寿命	MECHANICAL LIFE:	2000 operations

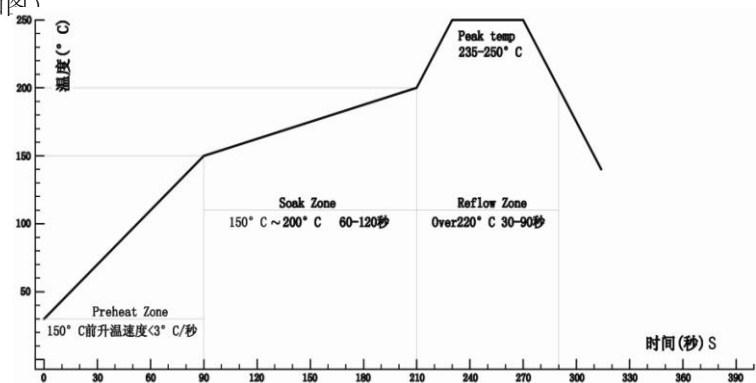




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项目 ITME				性能 PERFORMANCE	
5.3	使用温度 OPERATING TEMPERATURE:			-20°C ~ +70°C	
5.4	储存温度 STORAGE TEMPERATURE:			-40°C ~ +85°C	
5.5	可焊性 SOLDERABILITY:			After flux 230±5°C for 5±0.5seconds, 95%coverage	
5.6	耐焊接热 RESISTANCE TO SOLDERING HEAT:			260±5°C for 5±1seconds	

6. 焊接和清洗 SOLDERING AND CLEANING PROCESSES

6.1	在所有操作过程中, 请确保开关在OFF位置	Keep all switch contacts in their "OFF" position for all operations
6.2	波焊: 推荐焊接焊锡温度为500° F(260°C), 最多5秒	WAVE SOLDERING: Recommended solder temperature at 500° F(260°C) max.5 seconds
6.3	手焊: 使用30W烙铁控制温度在350°C, 焊接时间大约5秒钟	HAND SOLDERING: Use a soldering iron of 30 Watts controlled at 350°C approximately 5 seconds. While
6.4	回流焊: (SMT型) 回流炉最高温度为250°C, 温度为250°C时, 最长不超过10秒 (如图)	Reflow Soldering Profile: (reference) 

7. 产品包装 PACKING

7.1	所有拨码产品皆以IC管形式包装 HA系列包装资料	All Code Switches are shipped in standard IC tube Packing of HA				
		系列 SERIES	开关位数 NO.of POS	每管数量 PER TUBE	每小箱数量 PER BOX	外箱包装 PERCTN 6 BOXES 55.5×30.5×40CM
	HA	1	130PCS	13000PCS		
	HA	2	77PCS	7700PCS		
	HA	3	55PCS	5500PCS		
	HA	4	42PCS	4200PCS		
	HA	5	34PCS	3400PCS		
	HA	6	29PCS	2900PCS		
	HA	7	25PCS	2500PCS		
	HA	8	22PCS	2200PCS		
	HA	9	20PCS	2000PCS		
	HA	10	18PCS	1800PCS		
HA	12	15PCS	1500PCS			



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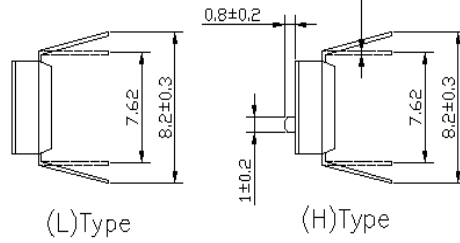
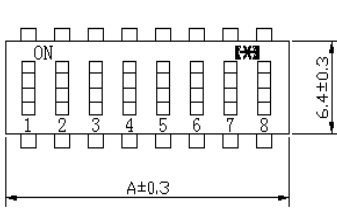
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8. 产品外形及装配图纸 SHAPE AND ASSEMBLY SIZE

DIMENSION A (General tolerance: ± 0.3)

POSITIONS	1	2	3	4	5	6	7	8	9	10	12
A	3.64	6.18	8.72	11.26	13.80	16.34	18.88	21.42	23.96	26.50	31.58

HAM DIMENSIONS Unit:mm



ITEM	DES	MATERIALS	TREATMENT
1	COVER	ENGINEERING PLASTICS	BLACK
2	BASE	ENGINEERING PLASTICS	BLACK
3	KEY	ENGINEERING PLASTICS	WHITE
4	TERMINAL	ALLOY COPPER	PLATING GOLD

